



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
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RBW6205G06231-3G

Job Sheet 199236



Part No: RBW6205G06231-3G

Job Qty: 1 pcs

Part Name: AW139 Main Rotor Flanged Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/15/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/17/19

Description: SIOP

Type: Stock

Note: DWG RBW6205G06231-3G Rev.1 IPP Rev. A 18.10.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/17/19		0.00	0.10	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/17/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/17/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



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Container No: S211968



Part: RBW6205G06231-3G

Job No: 199236

Serial No/Batch: S211968

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 09/06/19

SFP 06 2019

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	9/17/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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Part Op 100 - (Small Fab) 1-Glue -11 to top foam. 2-Glue foam to case. 3-Pack case.
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) Identify and Stock
 140 - (QC21- Final Inspection - Work Order Release)

RBC02A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1300-E	Case	1 Ea (1 ea)	100-Small Fab - 1	5204627
RBW6205G06231-3G-11	Inside Placard	1 pcs (1 ea)	100-Small Fab - 1	513288.5
RBW6205G06231-3G-7	Bottom Foam use in case APP-1300-E	1 Ea (1 ea)	100-Small Fab - 1	5204626
RBW6205G06231-3G-9	Lid Foam use in case APP-1300-E	1 Ea (1 ea)	100-Small Fab - 1	5204625
RBW6205G08031-3G	Main Rotor Flanged Bushing Removal Tool	1 pcs (1 ea)	100-Small Fab - 1	5171574
RBW6205G08131-3G	Main Rotor Flanged Bushing Installation Tool	1 pcs (1 ea)	100-Small Fab - 1	5187542

Job Allocations

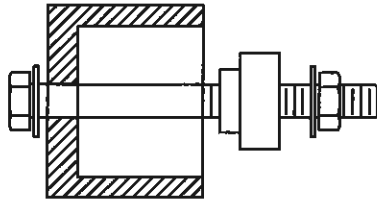
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1300-E	1	3	0
	RBW6205G06231-3G-11	1	1	0
	RBW6205G06231-3G-7	1	3	0
	RBW6205G06231-3G-9	1	3	0
	RBW6205G08031-3G - PO	1	0	0
	RBW6205G08131-3G - PO	1	0	0

Part Specifications
Specifications could not be found.

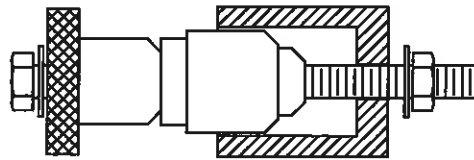
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
A	BROKE OUT INTO INDIVIDUAL TOOLS & LISTED EACH TOOL IN BOM PER RW.	4/7/11	RJC
1	CH'D -7 FOAM CUT OUT FOR RBW6205G08131-3G FOR A BETTER FIT PER S.E.	3/7/12	RJC
			SE



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SHOP COPY
RETURN TO
ENGINEER
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199236 MJS
19-08-15

RB RED BARN MACHINE	
TITLE M/R FLANGED BUSHING R&R	
DWG NO. RBW6205G06231-3G	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	
.XX ± .01	
.X ± .1	
FRACTIONS ± 1/32	
ANGLES ± 5°	
SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL UNITS SPLIT AFTER PLATING	
SCALE NTS DATE 3-24-10 SHEET 1 of 4	

ASSY QTY	BIO	PART #	UNIT QTY	DESCRIPTION	MATERIAL	BIO INFORMATION OR SPECIFICATIONS	Pg.
		-1	1	M/R FLANGED BUSHING REM.		RBW6205G08031-3G	1
		-3	1	M/R FLANGED BUSHING INST.		RBW6205G08131-3G	1
	BIO	-5	1	CASE	PLASTIC	PELICAN #APP-1300-E BLACK	N/S
	BIO	-7	1	BOTTOM FOAM	Y20 BLACK	5.00 x 7.18 x 9.34 I.R. SPECIALTY	2
	BIO	-9	1	LID FOAM	C200 FLAT, BLACK	1.23 x 7.12 x 9.16 I.R. SPECIALTY	3
	BIO	-11	1	INSIDE PLACARD	PLASTIC	1/16 x 3-1/2 x 6 MCKENZIE LASER	4
ASSY QTY							

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) ☐	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				